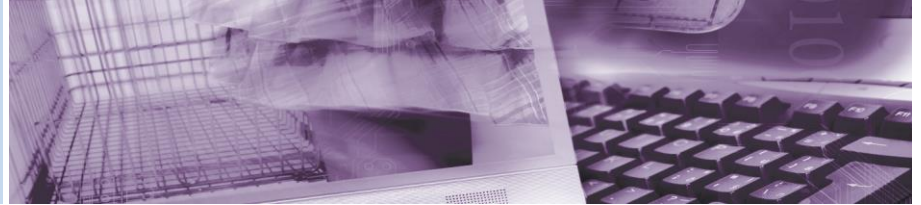


**PRODUCT GROUP 140**

**Series 140-3105/05**  
**High Performance Adhesive**



This high quality, print-sensitive and solvent based adhesive has specially been designed for manufacturing of self adhesive materials. After drying, the adhesive is being covered with silicone paper and can thus be stored cool and dry (without losing any of its adhesive properties) for at least one year at room temperature. Its most common application is for permanent adhesive labels and foils, like for example membrane switches and labels for machines.



**SUBSTRATES**

Paper, paperboards, cardboards	Rigid-PVC	Polycarbonate	Metal, coated
Polyester, coated or pre-treated	Polyolefin foils, coated or pre-treated		

**USE**

<b>Application</b>	Front foils and membrane switches, labels for machines, a. s. o.
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**PROPERTIES, PROCESSING, DRYING AND MESH**

<b>Mesh</b>	43-80 Y PW PET 1000
<b>Drying / Curing</b>	Jet- / Air drying, optional oven drying (70°C / 1 min.)
<b>Further Processing</b>	Permanent adhesion

**ADDITIVES**

<b>Thinner</b>	Series 10-02432	<b>Addition Ratio</b>	As needed, 5% by weight
<b>Retarder</b>	-	<b>Addition Ratio</b>	-

**VARIOUS**

<b>Delivery Conditions</b>	25 kg containers (minimum order quantity: 50 kg)
<b>Other</b>	-

**Disclaimer**

Please thoroughly read the Material Safety Data Sheet (MSDS) prior to processing. The Material safety Data Sheets according to 91/155/EWG form, contain indications of hazardous ingredients. Exposure levels and instructions for precautions when processing, handling and storing as well as first aid. The information given in the MSDS refers to the processing as described within this technical leaflet. Above data are based on laboratory tests and field experience. All therein contained statements are to the best of our knowledge without any obligation from our side and do not discharge from testing the product by yourself. In doubtful cases, you are kindly requested to either perform your own tests or refer to our technical staff. Application, use and processing of the delivered products are beyond our control and are therefore at your own risk and responsibility. Printcolor is thus free from any guarantees or liabilities. In cases of justified complaints, Printcolor can only be made liable for the counterpart of the utilized ink system. Adding not stated products or foreign / competitors products, is solely at your own risk and liberates Printcolor of any later calls; especially in cases when damages occurred and which have been caused through use of products of foreign type. This leaflet replaces all former issues. (04/2015)